

**PART NUMBER****PFR42-613****DESCRIPTION****REAR TRAILING ARM INNER BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

2 x Polyurethane Bushes      2 x Machined Stainless Steel Sleeves  
4 x Plated Mild Steel Washers    4 x 19mm Circlips  
1 x PTFE/Silicone Grease

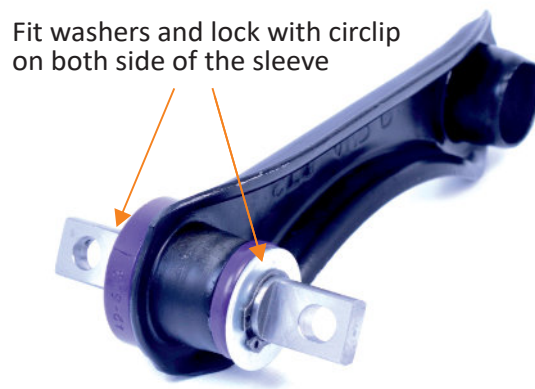
*Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.*

*It is recommended that:*

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*

**Fitting Instructions:**

1. Remove the inner side bush from the rear trailing arm.
2. Insert the new bush into the inner side bore of the arm by applying some washing-up liquid to help the bush slide through easily. Push bush all the way through till it is locked in properly. See Fig A.
3. Apply some of the supplied grease to the bore of the bush and insert the sleeve into the bush. See Fig A.
4. Fit the washers into the sleeve and lock the bush and washers with the circlips. This should be a tight fit. See Fig B
5. Re-fit the rear trailing arm to the car and tension all hardware to manufacturers recommended torque settings.

**Fig A****Fig B**